

## CLAIMS

What is claimed is:

1. A tube filling process comprising the steps of:  
loading empty plastic tubes into a fixture;  
sealing one end of said plastic tubes;  
filling a first substance into said plastic tubes; and  
affixing an applicator tip to an end of said plastic tubes.
2. A tube filling process as in claim 1, further comprising the step of forming a score line on said plastic tubes.
3. A tube filling process as in claim 2, further comprising the step of removing excess amount of said first substance from said plastic tubes to create equal heights of said first substance in said plastic tubes.
4. A tube filling process as in claim 3, further comprising the step of filling a second substance into said plastic tubes.
5. A tube filling process as in claim 4, further comprising the step of removing excess amount of said second substance from said plastic tubes to create equal heights of said second substance in said plastic tubes.
6. A tube filling process as in claim 5, further comprising the step of centrifuge said plastic tubes.
7. A tube filling process as in claim 4, further comprising the step of centrifuge said plastic tubes.

8. A tube filling process as in claim 1, further comprising the step of removing excess amount of said first substance from said plastic tubes to create equal heights of said first substance in said plastic tubes.
9. A tube filling process as in claim 8, further comprising the step of filling a second substance into said plastic tubes.
10. A tube filling process as in claim 9, further comprising the step of removing excess amount of said second substance from said plastic tubes to create equal heights of said second substance in said plastic tubes.
11. A tube filling process as in claim 10, further comprising the step of centrifuge said plastic tubes.
12. A tube filling process as in claim 11, further comprising the step of removing excess amount of said first substance from said plastic tubes to create equal heights of said first substance in said plastic tubes.
13. A tube filling process as in claim 12, further comprising the step of filling a second substance into said plastic tubes.
14. A tube filling process as in claim 13, further comprising the step of removing excess amount of said second substance from said plastic tubes to create equal heights of said second substance in said plastic tubes.
15. A tube filling process as in claim 14, further comprising the step of removing excess amount of said first substance from said plastic tubes to create equal heights of said first substance in said plastic tubes.
16. A tube filling process as in claim 15, further comprising the step of filling a second substance into said plastic tubes.

17. A tube filling process as in claim 16, further comprising the step of removing excess amount of said second substance from said plastic tubes to create equal heights of said second substance in said plastic tubes.